

## Automotive and Engineering

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
<b>SP HT</b>				
Synthetic Rubber	225 to 275	Brown	20 to 30 sec	2 to 25 min
<b>SP RT</b>				
Synthetic Rubber	200 to 250	Light Yellow	20 to 30 sec	2 to 10 min
<b>SP NV</b>				
Synthetic Rubber	168 to 180	Light Yellow	10 to 12 sec	2 min
<b>SP ASP</b>				
Synthetic Rubber	200 to 250	Light Yellow	20 to 30 sec	2 to 20 min
<b>SP AS</b>				
Synthetic Rubber	140 to 200	Light Yellow	20 to 30 sec	2 to 30 min
<b>SP KM</b>				
Synthetic Rubber	135 to 150	Yellow	20 to 30 sec	2 to 15 min
<b>SP GC</b>				
Synthetic Rubber	500 to 550	Colour Less	20 to 40 sec	2 to 20 min
<b>SP UFD</b>				
Synthetic Rubber	135 to 150	Light Yellow	20 to 30 sec	2 to 15 min
<b>SP U</b>				
Synthetic Rubber	135 to 150	Yellow	20 to 30 sec	2 to 15 min
<b>SP FL</b>				
Synthetic Rubber	225 to 275	Off White	10 to 20 sec	2 to 20 min
<b>SP MP</b>				
Synthetic Rubber	140 to 200	Yellow Brown	20 to 30 sec	2 to 30 min

Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
NA	Very High Heat resistance, high retention	Spray		12 Months
NA	High Heat resistance, high retention	Spray		12 Months
NA	High Heat resistance, high retention	Spray		12 Months
NA	Early green Strength, Better heat Resistance, Good water resistance.	Spray		
NA	Excellent adhesion between rexin-foam-ply-MDF.	Spray		12 Months
NA	Fast Drynig and sprable without cobwebbing	Spray		12 Months
NA	Off white	Spray		12 Months
NA	Early green strength and excellent adhesion.	Spray		12 Months
NA	Early green strength and excellent adhesion.	Spray		12 Months
NA	Light coloured adhesive with good Initial grabb	Spray		12 Months
NA	Yellow colour with high bond strength	Spray		

## Automotive and Engineering

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
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### SR 900

Synthetic Rubber	2000 to 2500 at 30°C	Golden Brown	20 to 40 min	2 to 60 min
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### SR 700P

Synthetic Rubber	1900 to 2100 at 30°C	Tan Colour	20 to 40 sec	2 to 20 min
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### SR 700B

Synthetic Rubber	2000 to 2200	Golden Brown	30 to 45 sec	2 to 20 min
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### SR 500F

Synthetic Rubber	1100 to 1400	Light Yellow	20 to 30 sec	2 to 30 min
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### SR 400

Synthetic Rubber	700 to 1000	Dark Yellow	20 to 40 sec	2 to 30 min
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### PV 77

Polyvinyl Acetate based emulsion	80,000 to 1,00,000 at 30°C	Milky White highly Viscous Paste	2 to 3 Hrs	2 to 30 min
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### PV 59

Polyvinyl Acetate based emulsion	60,000 to 1,10,000 at 30°C	Milky White Viscous Paste	2 to 3 Hrs	
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### PV 59B

Polyvinyl Acetate based emulsion	45,000 to 75,000 at 30°C	Milky White Viscous Paste	2 to 3 Hrs	
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### PVC Thermosetting

PVC Base		Off White	20 to 40 min	Heat Activated
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### PU W101

Water Base PU	950-1100 CPS	Milky Transive ext White liquid		
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Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
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NA	Fast curing - does not run down	Brush	3 to 5 Sq mtr/Ltr.	12 Months
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NA	Tan coloured brushable	Brush	25 to 30 pairs per litre, Peel Str-Canvas - Canvas = 10 to12, Leather - MCR = 2.5 to 3.5, Banwar - Banwar = 3.5 to 3.5	12 Months
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NA	Golden Yellow with High Strength	Brush	3 to 5 Sq mtr/Ltr.	12 Months
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NA	Brownish Yellow coloured with good bonding	Brush	3 to 5 Sq mtr/Ltr.	12 Months
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NA	Dark Yellow colour with average strength	Brush	3 to 5 Sq mtr/Ltr.	12 Months
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NA	Fast curing - Good Bond Strength	Brush		12 Months
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NA	Fast curing - Good Bond Strength	Brush		12 Months
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NA	Fast curing - Good Bond Strength	Brush		12 Months
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NA		Brush		12 Months
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Turbocure HW 5%		Spray		6 Months
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## Foam Furnishing and Carpeting

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
<b>SR 900</b>				
Synthetic Rubber	2000 to 2500 at 30°C	Golden Brown	20 to 40 min	2 to 60 min
<b>SR 700</b>				
Synthetic Rubber	1800 to 2100	Heavy Brown	30 to 40 sec	2 to 30 min
<b>SR 700P</b>				
Synthetic Rubber	1900 to 2100 at 30°C	Tan	20 to 40 sec	2 to 20 min
<b>SR 700K</b>				
Synthetic Rubber	1100 to 1300	Tan	30 to 40 sec	2 to 40 min
<b>SR 700B</b>				
Synthetic Rubber	2000 to 2200	Golden Yellow	30 to 45 sec	2 to 20 min
<b>SR 500</b>				
Synthetic Rubber	800 to 1000	Yellow	30 to 60 Sec	2 to 30 min
<b>SR 500F</b>				
Synthetic Rubber	1100 to 1400	Light Yellow	20 to 30 sec	2 to 30 min
<b>SR 400</b>				
Synthetic Rubber	900 to 1100	Dark Yellow	20 to 30 sec	2 to 20 min
<b>SR 400F</b>				
Synthetic Rubber	900 to 1100	Dark Yellow	20 to 30 sec	2 to 20 min
<b>SR ECO</b>				
Synthetic Rubber	650 to 800	Dark Yellow	20 to 40 sec	2 to 15 min
<b>SP FM</b>				
Synthetic Rubber	80 to 100	Light Tan	15 sec max	60 min

Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
NA	Fast curing - does not run down	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Golden Brown, Heat Resistant, Ageing Resistant	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Tan coloured brushable	Brush	25 to 30 pairs per litre, Peel Str-Canvas - Canvas = 10 to12, Leather - MCR = 2.5 to 3.5, Banwar - Banwar = 3.5 to 3.5	12 Months
NA	Excellent Ageing resistance, User friendly - Benzene free	Brush	25 to 30 pairs per litre, Peel Str-Canvas - Canvas = 9 to11, Leather-MCR=2 to 3, Eva-Eva = 2 to 4	12 Months
NA	Golden Yellow with High Strength	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Light Yellow	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Brownish Yellow coloured with good bonding	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Dark Yellow	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Dark Yellow	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Brown coloured GP adhesive		5to 6 Sq mtr/ltr	12 Months
NA	Suitable for pressure pot spraying for uniform coverage with high strength	Spray		6 Months

## Footwear

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
<b>SR 900</b>				
Synthetic Rubber	2000 to 2500 at 30°C	Golden Brown	20 to 40 min	2 to 60 min
<b>SR 900F</b>				
Synthetic Rubber	2000 to 2200	Tan	30 to 45 sec	2 to 20 min
<b>SR 700</b>				
Synthetic Rubber	1800 to 2100	Heavy Golden Brown	30 to 40 sec	2 to 30 min
<b>SR 700F</b>				
Synthetic Rubber	1700 to 1900 at 30°C	Tan	30 to 40 sec	2 to 40 min
<b>SR 700P</b>				
Synthetic Rubber	1900 to 2100 at 30°C	Tan	20 to 40 sec	2 to 20 min
<b>SR 700K</b>				
Synthetic Rubber	1100 to 1300	Tan	30 to 40 sec	2 to 40 min
<b>SR 500</b>				
Synthetic Rubber	800 to 1000	Light Yellow	30 to 60 Sec	2 to 30 min
<b>SR 500F</b>				
Synthetic Rubber	1100 to 1400	Light Yellow	20 to 30 sec	2 to 30 min
<b>SR 400</b>				
Synthetic Rubber	700 to 1000	Dark Yellow	20 to 40 sec	2 to 30 min
<b>SR 400F</b>				
Synthetic Rubber	900 to 1100	Dark Yellow	20 to 30 sec	2 to 20 min
<b>SR ECO</b>				
Synthetic Rubber	650 to 800	Dark Yellow	20 to 40 sec	2 to 15 min

Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
NA	Fast curing - does not run down	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Golden Yellow with High Strength	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Golden Brown, Heat Resistant, Ageing Resistant	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Tan coloured brushable	Brush	25 to 30 pairs per litre, Peel Str-Leather-MCR=2 to 3, Eva-Eva=2 to 4	12 Months
NA	Tan coloured brushable	Brush	25 to 30 pairs per litre, Peel Str-Canvas - Canvas = 10 to12, Leather - MCR = 2.5 to 3.5, Banwar - Banwar = 3.5 to 3.5	12 Months
NA	Excellent Ageing resistance, User friendly - Benzene free	Brush	25 to 30 pairs per litre, Peel Str-Canvas-Canvas= 9 to11, Leather-MCR=2 to 3, Eva-Eva = 2 to 4	12 Months
NA	Light Yellow	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Brownish Yellow coloured with good bonding	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Dark Yellow colour with average strength	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Dark Yellow	Brush	3 to 5 Sq mtr/Ltr.	12 Months
NA	Brown coloured GP adhesive	Brush	5to 6 Sq mtr/ltr	12 Months

## Footwear

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
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### PU-Ultra

Polyurethane Two component System	1500 to 1700	Colourless, transparent	5 to 15 sec	
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### PU-Ultra FD

Polyurethane Two component System	1500 to 1700	Colourless, transparent	10 to 15 sec	
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### PU-Premium

Polyurethane Two component System	1500 to 1700	Colourless, transparent	5 to 15 sec	
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### PU-Pre-3001

Polyurethane Two component System	700 to 900	Colourless, transparent	5 to 15 sec	
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### PU-Plus

Polyurethane Two component System	600 to 800	Colourless, transparent	10 to 20 sec	
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### PU-1075

Polyurethane based, solvent soluble two component system	1800 to 2000	Colourless, transparent	15 to 20 min	
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### PU-1732

Polyurethane based, solvent soluble two component system	1800 to 2000	Colourless, transparent	15 to 20 min	
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### PU-5030

Polyurethane based, solvent soluble two component system	3300 to 3500	Milky White Translucent Liquid	15 to 20 min	
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### WB FM 01

Polyurethane WB-PUD-FWS dispersion	2200 ± 200 cps at 25°C	White color, high viscous brushable liquid		
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Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
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Turbocure H2 5 %	Fast Drying & excellent bond strength	Brushable	25 to 35 Pairs / litre	12 Months
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Turbocure H2 5 %	Good Bond strength	Brushable	25 to 35 Pairs / litre	12 Months
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Turbocure H2 5 %	Fast Drying & excellent bond strength	Brushable	25 to 35 Pairs / litre	12 Months
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Turbocure H2 5 %	Colourless - transparent with fair bond strength	Brushable	34 to 38 Pairs / litre	12 Months
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Turbocure H2 5 %	General Purpose with Good coverage	Brushable	35 to 40 Pairs / litre	12 Months
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Turbocure H2	Sole to Upper binding	Sprayable	25 to 30 Pairs per Litre.	12 Months
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Turbocure H2	Sole to Upper binding	Roller or Sprayable	25 to 30 Pairs per Litre.	12 Months
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Turbocure H2	Sole to Upper binding	Sprayable	25 to 30 Pairs per Litre.	12 Months
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Turbocure HW - Colourless viscous liquid. Recommended dosage 3 to 5 %	Eco friendly, Non hazardous, Non flammable, High Coverage, High Bond Strength.	Brush		6 Months
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## Footwear

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
<b>WB FM 02</b>				
WB-CRD-FWU Chloroprene rubber based dispersion	4500 ± 500 cps at 25°C	Slightly reddish white color, high viscous brushable liquid		

### TURBO CURE HW2

		Transparent		
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### TURBO CURE H2

		Dark Brown		
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Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
	Eco friendly, Non hazardous, Non flammable, High Coverage, High Bond Strength.			6 Months
		Brush		12 Months
		Brush		12 Months

## Woodworking and Joinery

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
<b>Kushal D 3</b>				
Polyvinyl Acetate based, Single component dispersion	8,000 to 10,000 at 30°C	Milky White Viscous Paste	Open Time 5 to 10 Minutes	
<b>Kushal D 4</b>				
Polyvinyl Acetate based, Two component dispersion System	Resin 8,000 to 10,000, Hardener 1000 to 1500 at 30°C	Resin Milky White Viscous Paste Hardener Clear Viscous Liquid	Mixing Ratio 100 : 5 Open Time 5 to 10 Min	
<b>PVA ULTRA</b>				
		Resin Milky White Viscous Paste Hardener Clear Viscous Liquid		
<b>KUSHAL SH</b>				
		Resin Milky White Viscous Paste Hardener Clear Viscous Liquid		
<b>PVA PLUS</b>				
		Resin Milky White Viscous Paste Hardener Clear Viscous Liquid		
<b>W 101 SD</b>				
Polyurethane based, water dispersible two component system	950 to 1100	Milky to translucent white liquid	15 to 20 min	
<b>W 104 SD</b>				
Polyurethane based, solvent soluble two component system	320 to 380	Colourless liquid	10 to 20 min	
<b>W 4538 SD</b>				
Polyurethane based, water dispersible two component system	150 to 250	Milky white liquid	20 to 30 min	

Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
	Excellent water resistance. Faster bond strength.	Brush Roller	For Veneer Work 120 to 130 gm/m <sup>2</sup> For Wood work 150 to 200 gm/m <sup>2</sup>	6 Months
Hardener D4	Excellent water and Heat resistance. Faster bond strength.	Brush Roller	For Veneer Work 120 to 130 gm/m <sup>2</sup> For Wood work 150 to 200 gm/m <sup>2</sup>	6 Months
				12 Months
				12 Months
				12 Months
Turbocure HW - Colourless viscous liquid. Recommended dosage 3 to 5 %	Eco friendly, Non hazardous, Non flammable, Uniform Coverage, High Bond Strength.	Spray		6 Months
Turbocure H2 - Brownish yellow viscous liquid. Recommended dosage 5 to 7 %	Sprayable without Cob webbing.	Spray	8 to 10 Sq mtr per litre when applied on one side.	12 Months
Turbocure HW - Colourless viscous liquid. Recommended dosage 3 to 5 %	Eco friendly, Non hazardous, Non flammable, Uniform Coverage, High Bond Strength.	Spray	8 to 10 Sq mtr per litre when applied on one side.	6 Months

## Woodworking and Joinery

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
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### TURBO CURE HW

		Transparent		
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### HM 827 EF

EVA Copolymer based Hot melt adhesive	58000 cps at 204°C	Light Brown color granule shaped	10 sec	
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### HM 833 EU

EVA Copolymer based Hot melt adhesive	Approx 22000 cps at 140° C	Yellowish color granule shaped	10 sec	
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### SR 900

Synthetic Rubber	2000 to 2500 at 30°C	Golden Brown	20 to 40 min	2 to 60 min
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### SR 700P

Synthetic Rubber	1900 to 2100 at 30°C	Tan	20 to 40 sec	2 to 20 min
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### SR 500

Synthetic Rubber	800 to 1000	Yellow	30 to 60 Sec	2 to 30 min
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Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
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		Brush		6 Months
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	Fast curing - Good Bond Strength	Machine		12 Months
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	Fast curing - Good Bond Strength	Machine		12 Months
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	Fast curing - does not run down	Brush	3 to 5 Sq mtr/Ltr.	12 Months
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	Tan coloured brushable	Brush	25 to 30 pairs per litre, Peel Str-Canvas - Canvas = 10 to12, Leather - MCR = 2.5 to 3.5, Banwar - Banwar = 3.5 to 3.5	12 Months
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	Light Yellow	Brush	3 to 5 Sq mtr/Ltr.	12 Months
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## Special Applications

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
<b>WB MAT</b>				
Chloroprene rubber based dispersion	25 ± 5 cps at 25°C	Milky white sprayable liquid	Contact time 10 sec	
<b>HM 829 MS</b>				
EVA Copolymer based Hot melt adhesive	13000 cps at 140°C	Yellowish color granule shaped	2 sec	
<b>CVC R 7</b>				
Synthetic Rubber	1100 to 1300	Black - Viscous liquid	15 to 20 sec	
<b>HVC R7</b>				
Synthetic Rubber	1900 to 2100	Black - Viscous liquid	60 min	
<b>PNR 9000</b>				
Synthetic Rubber	3700 to 4300	Black - Viscous liquid	15 to 25 sec	
<b>SP HT</b>				
Synthetic Rubber	225 to 275		20 to 30 sec	2 to 25 min
<b>SP RT</b>				
Synthetic Rubber	200 to 250		20 to 30 sec	2 to 10 min
<b>PU POTING COMP</b>				
<b>PVC CEMENT</b>				
Synthetic Rubber	130 to 170	Colourless liquid	30 to 60 min	

Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
Turbocure H2 5 %	Eco friendly, Non hazardous, Non flammable, High Coverage, High Bond Strength.			6 Months
	Fast curing - Good Bond Strength			12 Months
CVC R 7 to be mixed with Turbocure H7 in the ratio 100 : 5 before application	Sprayable / Brushable			12 Months
HVC R 7 to be mixed with Turbocure H7 in the ratio 100 : 5 before application	Brushable for bonding Rubber to Rubber		4 to5 m <sup>2</sup> /L	12 Months
PNH 9000 to be mixed with PNH 9000 in the ratio 100 : 5 before application	Non Flammable Adhesive - Brushable for bonding Rubber to Rubber		4 to5 m <sup>2</sup> /L	12 Months
				12 Months
	High Heat resistance, high retention			12 Months
	faster drying with better gap filling property			12 Months

## Special Applications

Base	Viscosity in cps at 25°C	Appearance	Drying Time	Tack Retention Time
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### PVC AGRE.CEM.

Synthetic Rubber	130 to 170	Colourless liquid	60 to 90 min	
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### EPOXY PREMIUM

Epoxy Based Adhesive Two component system	Resin- 7500 to 8500, Hardener to 20000 to 25000 at 30°C	Resin- Highly Viscous opaque Liquid, Hardener - Highly Viscous Brown Liquid	Mixing Ratio 10 : 8 Curing Time 5 to 10 hrs	
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### SP 520

Synthetic Rubber	yet to be decided	Yellowish liquid	15 to 20 sec	
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### WB MPU 01

Chloroprene rubber based dispersion	25 ± 5 cps at 25°C	Milky white sprayable liquid	contact time 15 sec	
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### Korotex EMI

Polyvinyl Acetate based binder	40,000 to 1,00,000 at 30°C	Homogenous Paste	3 Min in thin film	
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### Turborel MPS

Polyurethane rubber based dispersion	2200 ± 200 cps at 25°C	White color, high viscous brushable liquid		
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### TURBOREL K64

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### Turborel MPF

Polyurethane rubber based dispersion	2200 ± 200 cps at 25°C	White color, high viscous brushable liquid		
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Hardener W/W	Salient Properties	Application Method	Coverage	Shelf Life at 30° C
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	longer drying time to suit line alignment and better gap filling property with better pressure resistance.			6 Months
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Epoxy Hardener	Non sagging-Suitable for verticle bonding,High Cohesive strength, Long lasting bond		0.5 Sq.mtr /100 gm	12 Months
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	Sprayable / Brushable		8to9 m <sup>2</sup> /L	12 Months
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	Eco friendly, Non hazardous, Non flammable, High Coverage, High Bond Strength & heat resistance			6 Months
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	Good bonding to fabric, resistant towards rubbing, Can be diluted with water			12 Months
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Turbocure HW - Colourless viscous liquid. Recommended dosage 3 to 5 %	Mould release agent			12 Months
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Turbocure HW - Colourless viscous liquid. Recommended dosage 3 to 5 %	Mould release agent			12 Months
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